BUREAU VERITAS
Certification

CERTIFICATE OF FACTORY PRODUCTION CONTROL

Certificate number: 1035-CPD- ES036979

In compliance with the Directive 89/106/EEC of the Council of European Communities of 21st December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to the construction products (Construction Products Directive – CPD 89/106/EEC), amended by the Directive 93/68/EEC of the Council of European Communities of 22 July 1993, it has been stated that the products:

HOT ROLLED PRODUCTS OF STRUCTURAL STEELS

The characteristics are detailed in the attached annex

Manufactured by: **ISD HUTA CZĘSTOCHOWA Sp. z o.o.**

In the factory: **Ul. Kucelińska 22 42-207 CZĘSTOCHOWA (POLAND)**

They are submitted by the manufacturer to the initial type testing of the product and a factory production control, and that the notified body Bureau Veritas Certification S. A. has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control established in the harmonized standard concerned.

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the harmonized standard EN 10025-1:2004 are met.

This certificate remains valid as long as the conditions laid down in the harmonised standard concerned or the manufacturing conditions in the factory or the FPC itself are not modified significantly until 2014-11-15.

Place and date of initial issuing: Madrid 2008-11-15
Place and update issuing: Madrid 2012-09-05

Signed by:
Manuel Medina Fernández-Regatillo
General Manager

Bureau Veritas Certification S.A.
Edificio Caoba. C/ Valportillo Primera 22-24
Polígono Industrial La Granja
28108 – Alcobendas (MADRID)
Notified Body 1035
Accreditation body: ENAC, OC-C/012



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Annex to the certificate number: 1035-CPD-ES036979

Date: 2012-09-05

Product:			Hot rolled products of structural steels	
Standard:			EN 10025-2: 2004 "Hot rolled products of structural steels - Part 2: Technical delivery conditions for non-alloy structural steels"	
Type and grade			Section	Thickness
S235JR S235J0 S235J2	S275JR S275J0 S275J2	S355JR S355J0 S355J2 S355K2	Flat products (PLATES)	6 mm to 150 mm

Product:				Hot rolled products of structural steels	
Standard:				EN 10025-3: 2004 "Hot rolled products of structural steels - Part 3: Technical delivery conditions for normalized / normalized rolled weldable fine grain structural steels"	
Type and grade				Section	Thickness
S275N S275NL	S355N S355NL	S420N S420NL	S460N S460NL	Flat products (PLATES)	6 mm to 100 mm

Product:				Hot rolled products of structural steels	
Standard:				EN 10025-4: 2004 "Hot rolled products of structural steels - Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels"	
Type ad grade				Section	Thickness
S275M S275ML	S355M S355ML	S420M S420ML	S460M S460ML	Flat products (PLATES)	16 mm to 63 mm

Product:		Hot rolled products of structural steels	
Standard:		EN 10025-5: 2004 "Hot rolled products of structural steels-Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance"	
Type ad grade		Section	Thickness
S235J0W S235J2W	S355J0W S355J2W S355J0WP S355J2WP S355K2W	Flat products (PLATES)	6 mm to 40 mm

Product:		Hot rolled products of structural steels	
Standard:		EN 10025-6: 2004 "Hot rolled products of structural steels - Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition"	
Type ad grade		Section	Thickness
S500Q	S690Q S690QL S690QL1	Flat products (PLATES)	6 mm to 50 mm

Signed by:
Manuel Medina Fernández-Regatillo
General Manager